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*The Permanent Roof People* Limited

## **Removing Creases from Firestone EPDM Membrane**

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## Removing Creases from Firestone EPDM Membrane

In this tutorial, we're going to show you how to effectively remove creases from Firestone EPDM membrane.

### Step One

Lay out the creased EPDM membrane and smooth onto a flat working surface.



Fig 1: Laying out the creased EPDM membrane.

## Step two

Using a heat gun, gently heat up the surface of the EPDM membrane and smooth out the creases using a silicon roller.



Fig 2: Heating the EPDM membrane and smoothing with the silicon roller.

*Take care not to burn the EPDM!*

### Step three

Work quickly and efficiently across the creased area without remaining in one place for too long.



Fig 3: Working quickly and evenly across the membrane.

*IMPORTANT: Only use a heat gun, never a naked flame!*

## Step four

Apply gentle, yet firm and consistent pressure to the roller to remove the creases.



Fig 4: Applying gentle, firm and consistent pressure to iron out the creases.

## Step five

Flip the EPDM rubber membrane over.

## Step six

Apply bonding adhesive to the membrane underside, and to the roof substrate.

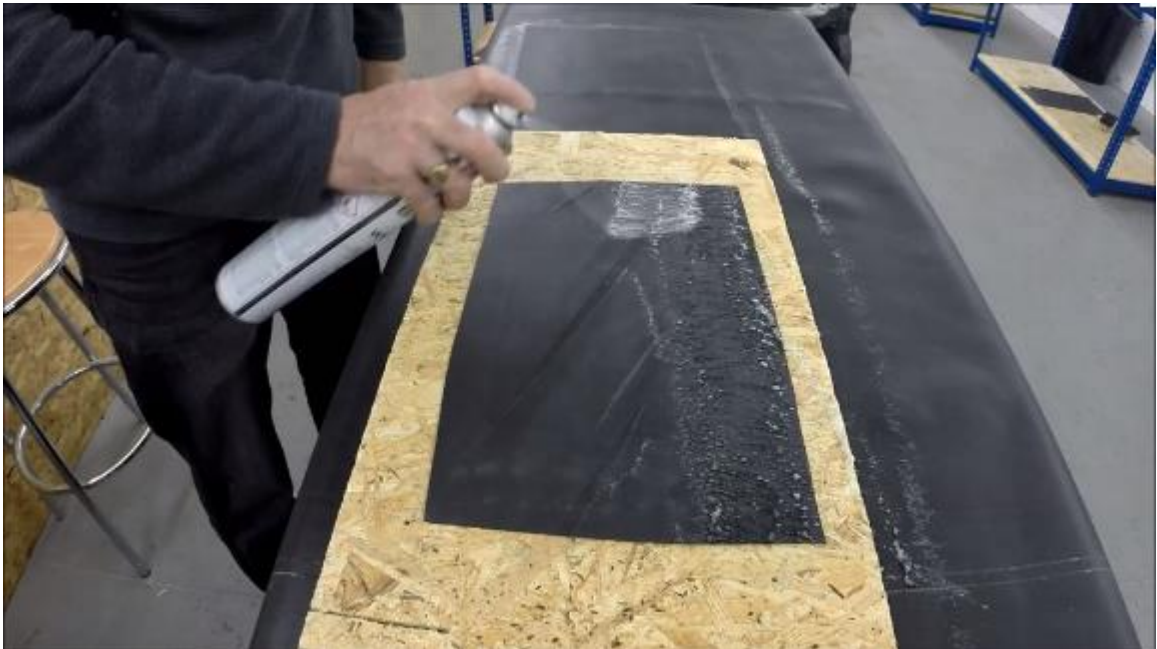


Fig 5: Applying spray bonding adhesive to the underside.



Fig 6: And to the roof substrate.

## Step seven

Wait for both surfaces to tack off, before using the silicon roller to fully secure the membrane to the substrate.

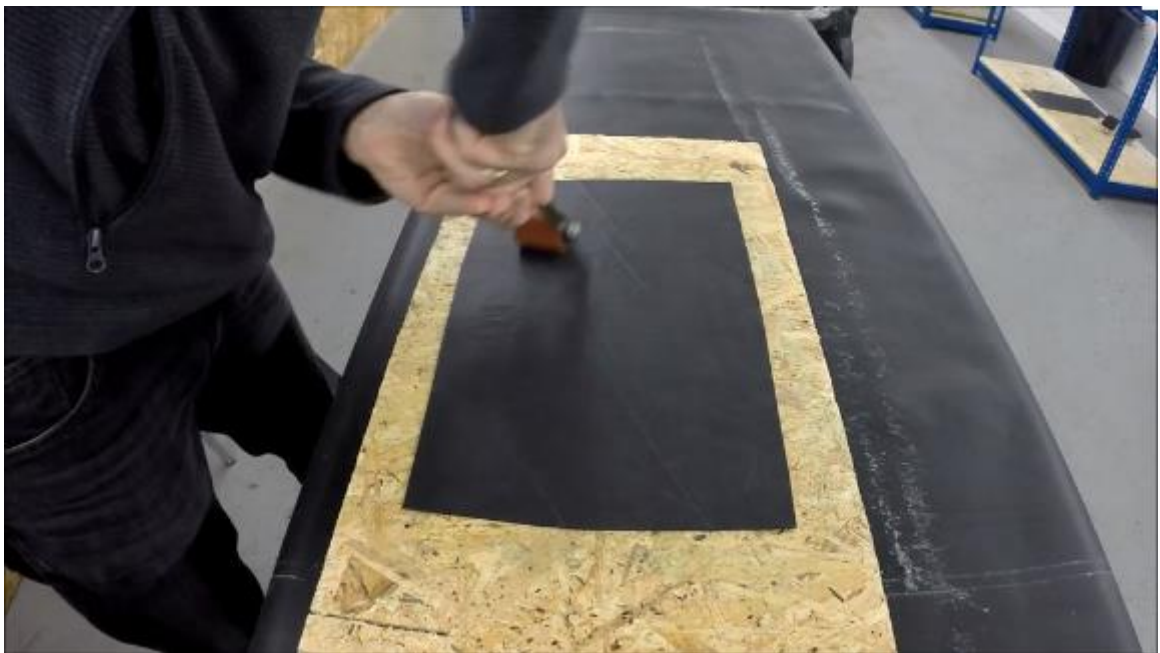


Fig 7: Using the silicon roller to fully secure the membrane.

And you're done.

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